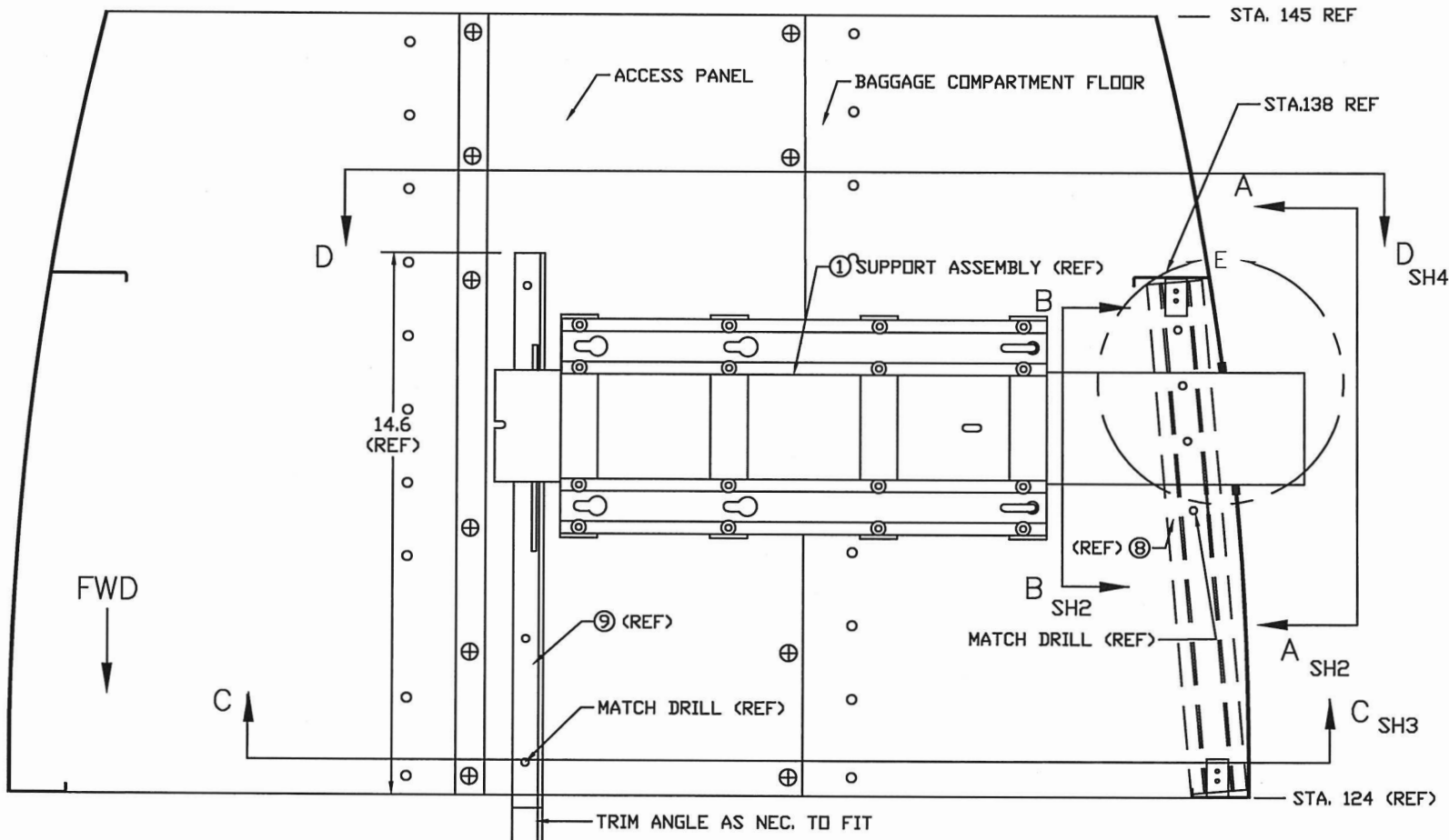


- NOTES:
- 1. POSITION DOUBLER AS SHOWN, REMOVE CONFLICTING FASTENERS MAINTAIN A MINIMUM HOLE CENTER TO EDGE DISTANCE OF 0.250 WHEN MATCH DRILLING DOUBLER.
 - 2. CENTER Ø3.125 HOLE (VIEW B-B) BETWEEN LONGITUDINAL STRINGERS, POSITION SUPPORT TUBE ASS'Y PERPENDICULAR TO AIRCRAFT CENTERLINE, PARALLEL (LATERALLY) AND LEVELLED (LONGITUDINALLY) TO PILOT'S SEAT RAILS PRIOR TO MATCH MARKING AND DRILLING.
 - 3. BOND USING PERMATEX QUICK GEL 81778 OR EQUIVALENT.
 - 4. OPTIONAL.
 - 5. DIMPLE FLOOR TO ACCEPT INDICATED RIVET.
 - 6. TORQUE TO 25-30 IN-LBS.
 - 7. SEAL USING MIL-S-8802F CLASS B2 OR EQUIVALENT.
 - 8. INSTALL C182IR-5000-2 PLACARD IN A CONSPICUOUS LOCATION NEAR EXISTING BAGGAGE WEIGHT LIMITS PLACARD.
 - 9. THE IR-3000-1 PLUG IS PROVIDED TO SEAL THE OPENING WHEN THE GIMBAL SUPPORT IS REMOVED. THIS PLUG EXPANDS INSIDE THE SUPPORT TUBE WHEN THE KNOB IS TIGHTENED. HAND TIGHTEN AND CHECK SECURITY BEFORE INSERTING LOCK PIN.
 - 10. WEIGHT AND BALANCE CALCULATIONS MUST INCLUDE INSTALLED EQUIPMENT.

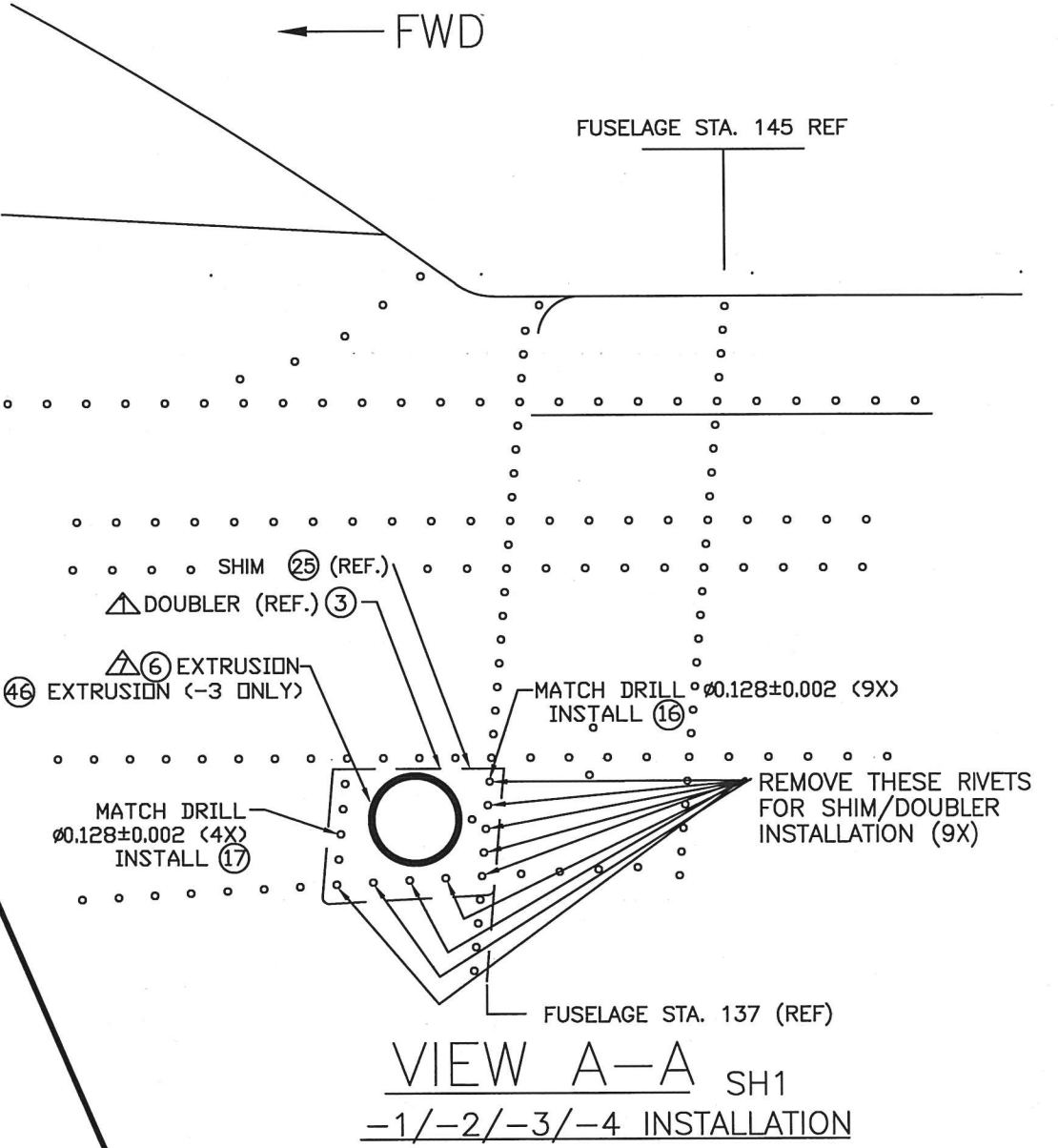
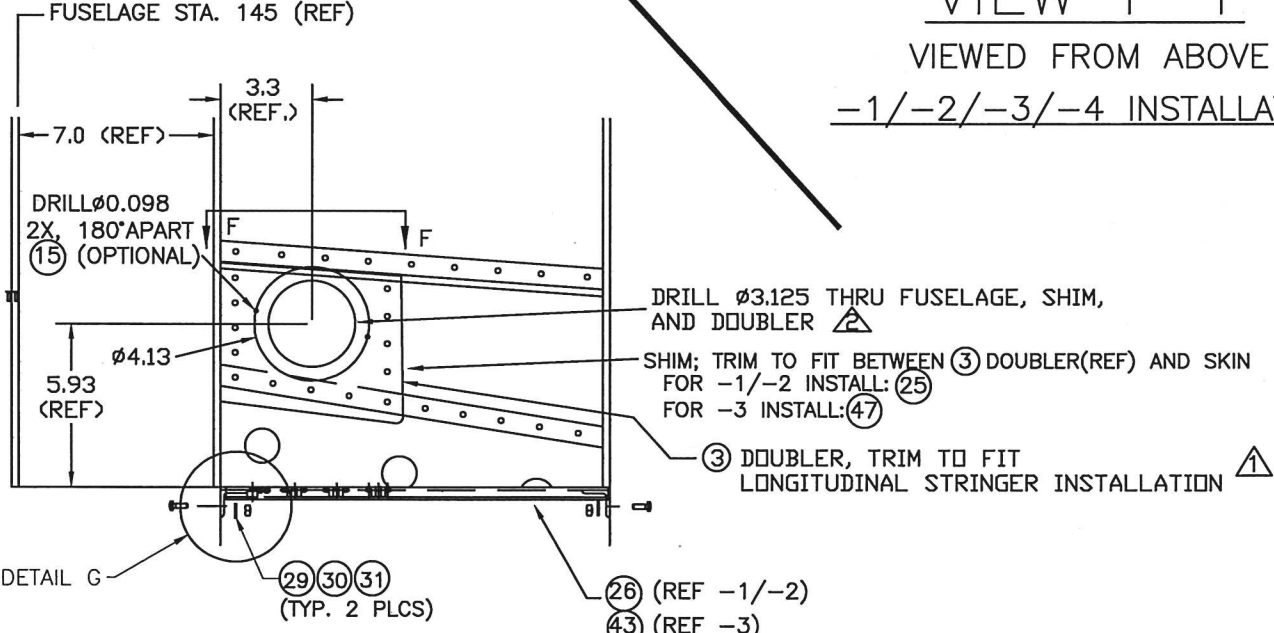
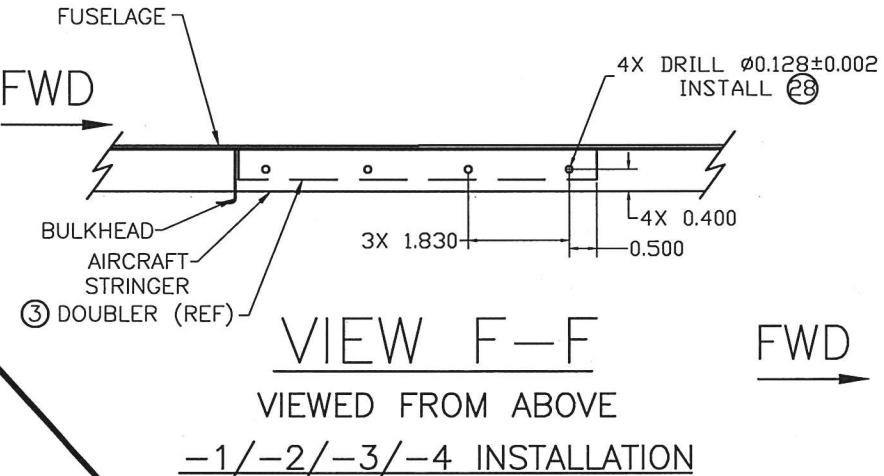
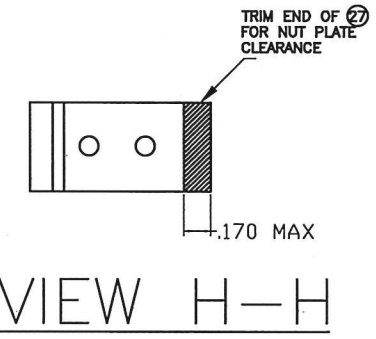
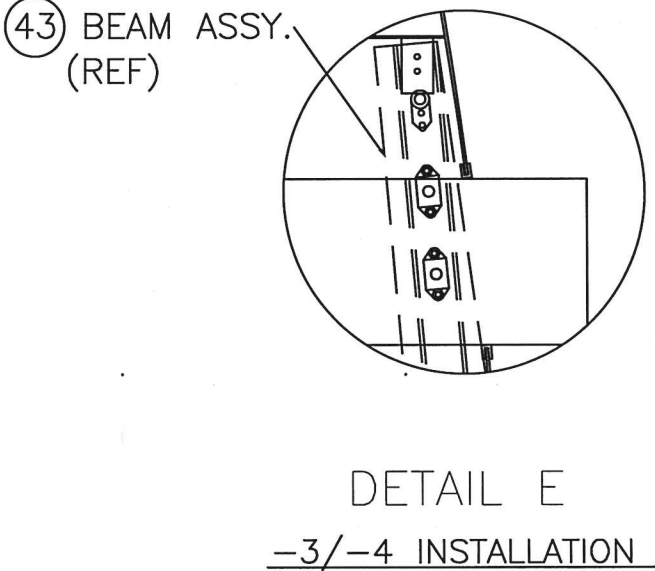
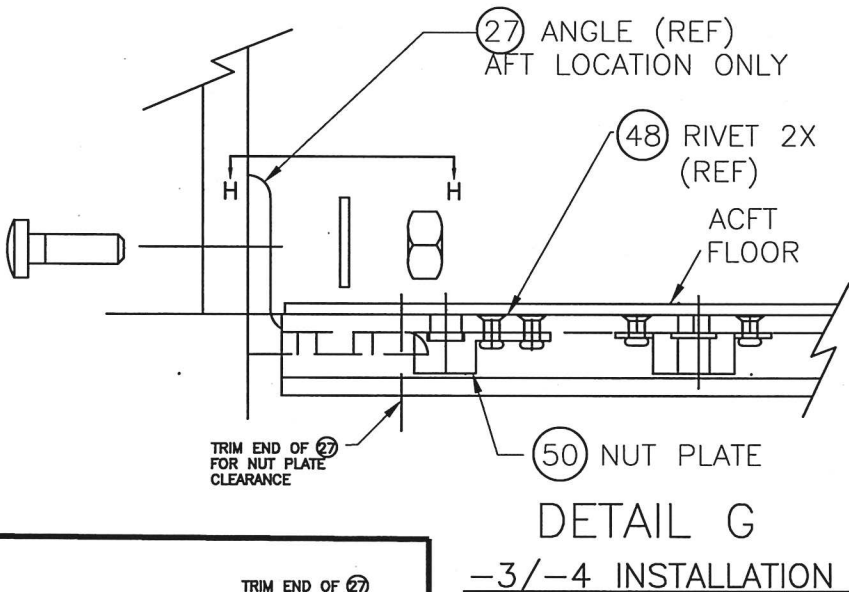
SHEET	REV	ECO	DATE	DESCRIPTION	BY	CHK	APR
1,2,4,5	A		07/25/97	IR-1030-3 WAS -1, ADDED C206IR-2500-1, -2300-1 & -2400-1, -269 SCREWS WERE -264, REVISED REPRESENTATION SHT5	REB	LS	REB
1,2,3	B		08/01/97	C206IR-2300-1 & 2500-1 SPACERS OPTIONAL	REB	LS	REB
1-4	C		10/31/00	DLT'D P5, REORDERED PAGES, UPDT'D BOM	MR	LS	MR
1-4	D		08/02/02	ADDED -2 INSTALLATIONS TO INCLUDE IR-1050-2 CAP AND IR-1070-2 CAP ASSEMBLY (SHEET 4).	GP	LS	GP
1-4	E		10/20/04	REMOVE SPECIFIC, GIMBAL & SENSOR REF., CHG. "ECU" TO ELECT. CONTROL UNIT, ADD IR-420 MOD. INSTN TO INCL. 206IR-2600-1 BEAM ASSY, -2200-2 DOUBLER, -2210-1 SHIM, REMOVED IR-1020-1 DOUBLER	REB	LS	REB
1-4	F		02/16/05	REPLACED C206IR-2600-1 REV N/C BEAM ASSY W/ C206IR-2600-1 REV A AND IR-1020-1 DOUBLER ASSY. SHEETS 1-4 AND BOM AFFECTED	REB	LS	REB
1, 3		1	12/06/05	NOTE 2 WAS "... ASSURE MT. ASSY ⊥ TO A/C CTRLN AND // TO FLOOR PRIOR TO..." ADDED Δ TO SHT 3	REB	LS	REB
1, 3		2	10/18/2010	PROVIDE (34, 35, 36) WITH KIT	REB	CEH	REB
1-4	G		04/18/2013	ADDED 41 WASHER AND OPTIONAL CAPS 37, 38, 39, & 40	DGW	LS	DGW
1-4	H		12/30/2013	ADDED -3, VIEW E, AND NEW SHT 4 & 6, SHT 5 WAS 4	DGW	LS	JT
1-4	J		04/18/2014	REMOVED ITEM 33 DOUBLER ON -1,-2 & -3 INSTALLS, ADDED ITEMS 48 RIVET (8X) AND 49 PLATE NUT (4X); REMOVED ITEM 25 SHIM FROM -3 INSTALL AND ADDED ITEM 47 SHIM; REMOVED ITEM 6 EXTRUSION FROM -3 INSTALL AND ADDED ITEM 46 EXTRUSION; DELETED NOTE 11 & 12; CHANGED NOTE 2 TO BE PARALLEL AND LEVELED TO PILOT'S SEAT RAILS; ADDED VIEW F-F AND DETAIL G TO SHT 2 FOR CLARITY OF RIVET LOCATIONS; MOVED MATCH DRILL Ø0.128 FROM VIEW B-B TO VIEW A-A FOR CLARITY; CHANGED MATCH DRILL Ø0.098 FROM VIEW B-B TO Ø0.128 ON VIEW F-F FOR CLARITY; ON SHT 4, -3 INSTALL, REMOVED 'OPTIONAL' FROM ITEM 4 SPACERS, REMOVED ITEM 20 SCREW FROM -3 INSTALL, CHANGED ITEM 20 SCREW TO ITEM 36 SCREW (TYP 4 PLCS) AT TWO LOCATIONS; ADDED DETAIL H (PLATE NUT HOLE TEMPLATE) TO SHT 3; ON SHT 3 & 4, ADDED "MATCH DRILL PER DETAIL H" FOR ITEM 48 RIVETS; ON SHT 3 & 4, REMOVED FLAG NOTE 2 FROM OUTBOARD ITEM 20 & 36 SCREW RESPECTIVELY; ON SHT 2, ADDED FLAG NOTE 2 TO VIEW B-B; ADDED "Ø3.125 (VIEW B-B)" TO NOTE 2; ON SHT 6, MOVED ALTERNATES FOR ITEM 45 TO BOM, CORRECTED ITEM #'S OF CAPS.	JT	LS	JT
3-6	K		11/26/2014	CHANGED BOM - UPDATED ITEM #19 TO MS27039-1-10, UPDATED ITEM #36 TO MS27039-1-19, DELETED ITEM #20 (WAS DUPLICATE P/N).	JT	LS	JT
1	K	1	09/28/2015	CORRECT BOM QUANTITIES; UPDATE VIEWS TO REMOVE ITEM 33; IN DETAIL G: SWAP #49 NUT PLATE WITH #50 NUT PLATE IN AFT LOCATION AND OPTIONAL TRIM #27 ANGLE.	PDM	LS	JT
BOM, 6	K	2	06/26/2019	CHANGED -3 BOM TO ADD OPTIONAL NOTE TO ITEM 37 AND 38; REMOVED OPTIONAL NOTE FROM ITEM 39 AND 40. SHT6: CHANGED ALL OPTIONAL CAPS LISTS TO REFLECT BOM CHANGE.	DT	LS	ZA
1,2,4,7, BOM	L		08/12/2019	ADDED SHEET 7 WITH -4 INSTALLATION. CHANGED DETAIL VIEWS A-G TITLE TO INCLUDE -4. UPDATED -1,-2 BOM ITEM #15,16,17,28,32,48 P/N'S TO MATCH -3,-4. RENAMED #49 & 50 PLATE NUTS TO NUT PLATES.	DT	LS	ZA



-1/-2 INSTALLATION
OVERHEAD VIEW OF BAGGAGE COMPARTMENT
-3/-4 INSTALL SEE DETAIL E

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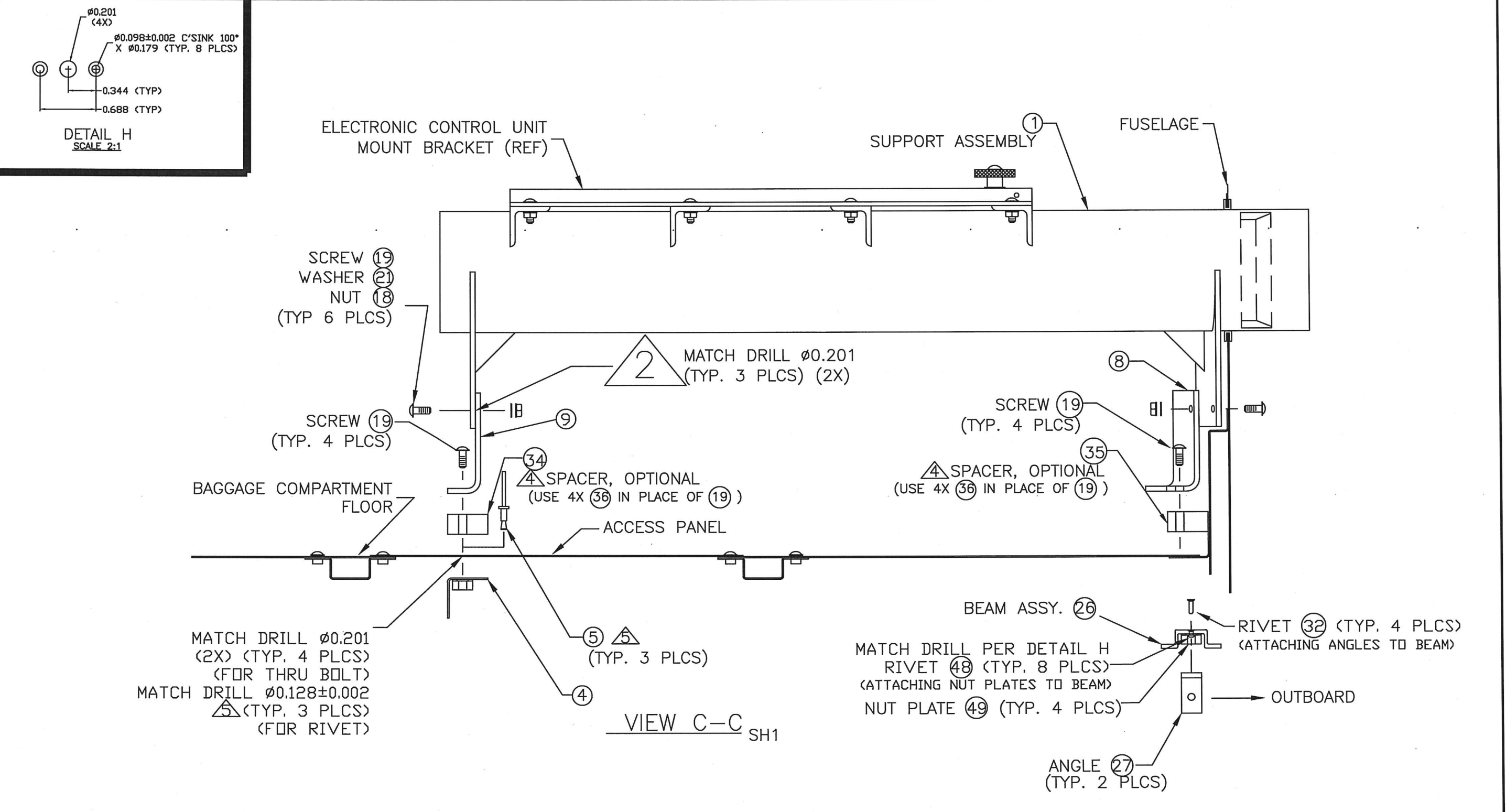
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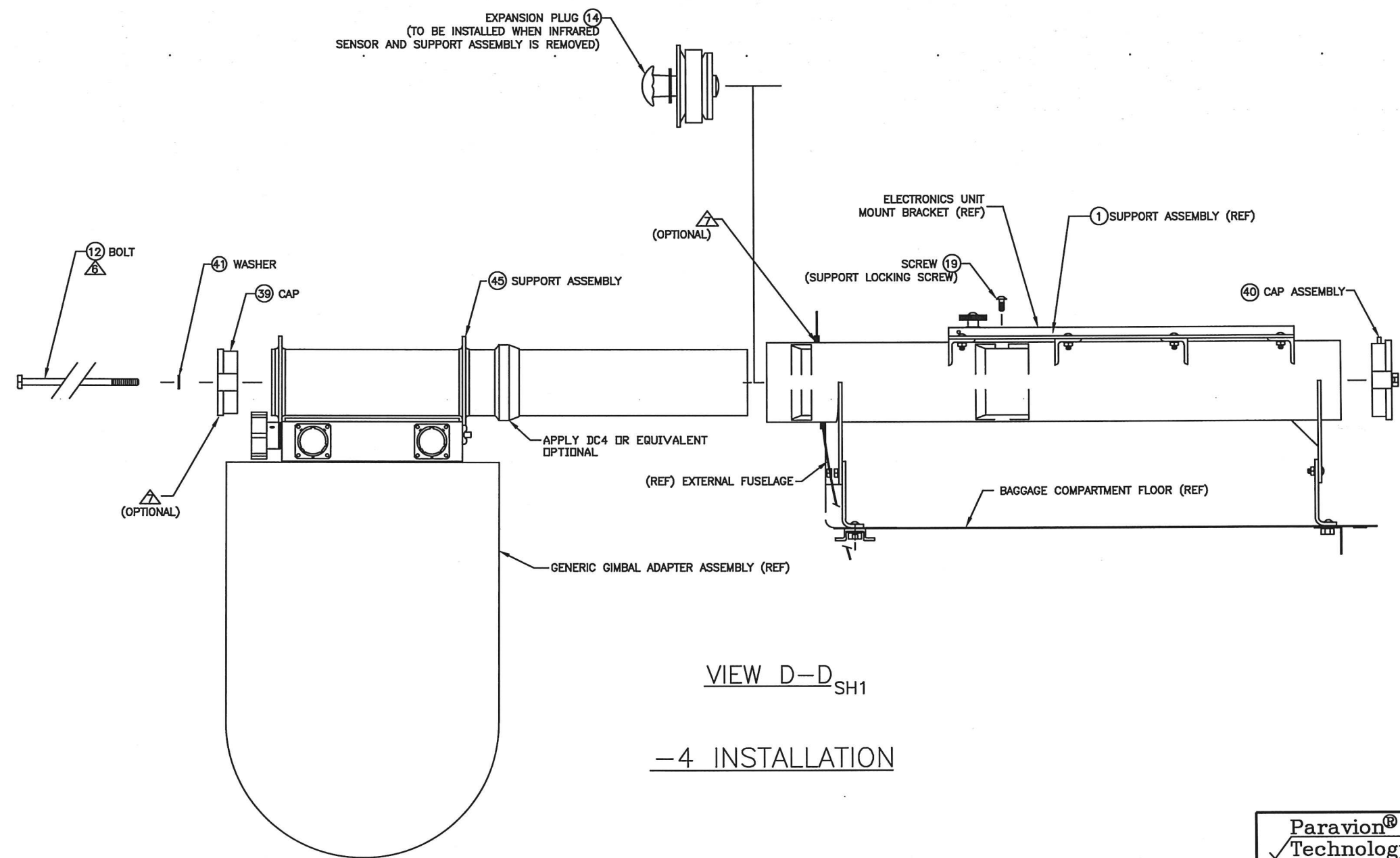


BREAK ALL SHARP EDGES

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-4 INSTALLATION

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DIMENSIONS IN INCHES		DRAWN BY DGW	APRVD. BY JT	CHK'D BY LS	DATE 12/30/13	REV L
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING				ECO
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